

Work Order ID 144882

Tuesday, April 26, 2016 2:09:36 PM

144882

Page 1

Item ID: D3595-063-530 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Cushion 0.63" wide x 5.30" Long
 Start Date: 4/26/2016 Start Qty: 30.00 ***30*** Cust Item ID:
 Required Date: 5/13/2016 Req'd Qty: 30.00 ***30*** Customer:
 Reference:

Approvals: Process Plan: MF Date: 16-4-26 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.30							
FLOW CNC Waterjet	1-Cut as per Dwg D3595 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.30							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.60							
Quality Control									

30 De 16/05/02

30 De 16/05/02

30 DAS 38 9-89 MAY 13 2016

Work Order ID 144882

Tuesday, April 26, 2016 2:09:36 PM

144882

Page 2

Item ID: D3595-063-530

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion 0.63" wide x 5.30" Long

Start Date: 4/26/2016 Start Qty: 30.00

30

Cust Item ID:

Required Date: 5/13/2016 Req'd Qty: 30.00

30

Customer:

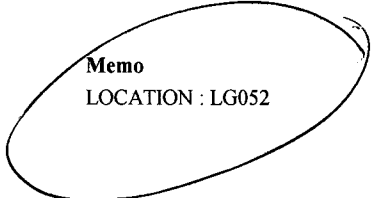
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging									
Packaging									
		0.30							
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC									
Quality Control	Memo	3.00							

30 MLJ 16-05-03MLJ MAY 03 2016MLJ MAY 03 2016

Picklist Print

Tuesday, April 26, 2016 2:09:35 PM

Page 1

Work Order ID: 144882

144882

Parent Item: D3595-063-530

D3595-063-530

Parent Item Name: Rubber Cushion 0.63" wide x 5.30" Long

Start Date: 4/26/2016

Required Date: 5/13/2016

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased		No		100	sf	379.9185	0.0206	0.650526			

MNEO80S 125

NEOPRENE SHEET 0.125

**

02-12-05/02

Location

Loc Qty

Loc Code

MAT052

379.918474

94539

379.918474

1

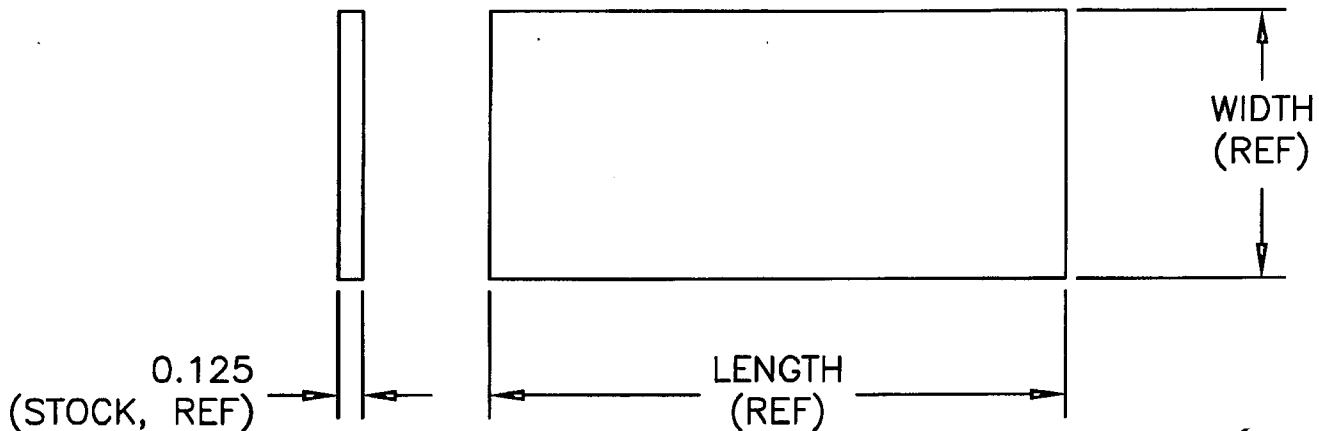


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	